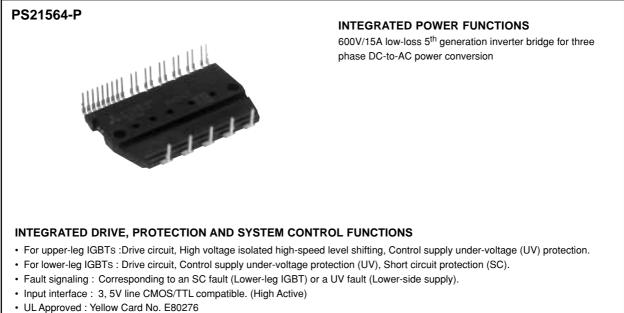
MITSUBISHI SEMICONDUCTOR <Dual-In-Line Package Intelligent Power Module>

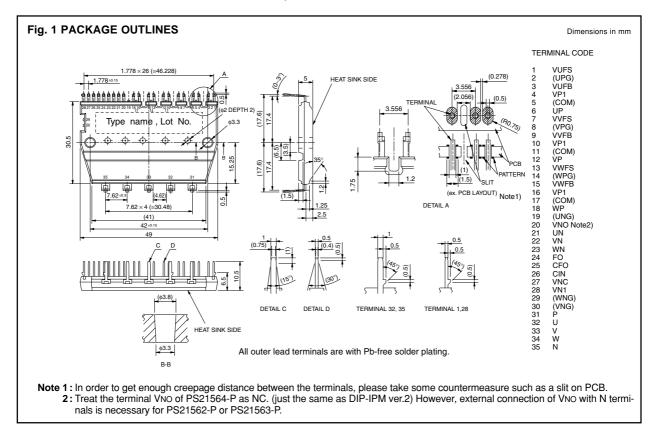
**PS21564-P** 

TRANSFER-MOLD TYPE **INSULATED TYPE** 



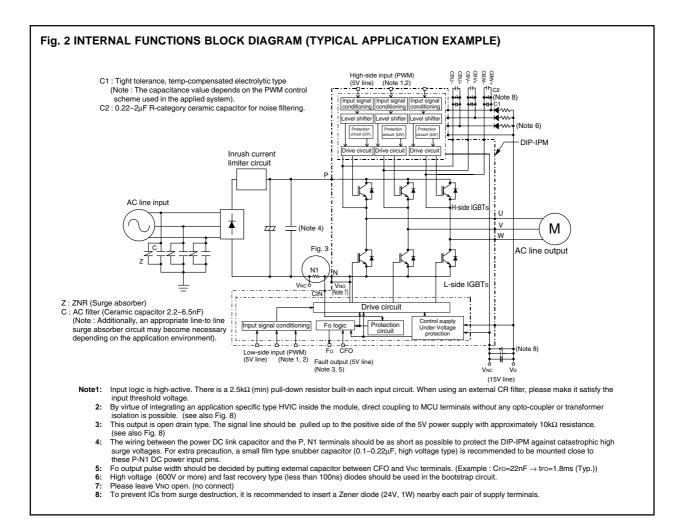
# **APPLICATION**

AC100V~200V inverter drive for small power motor control.

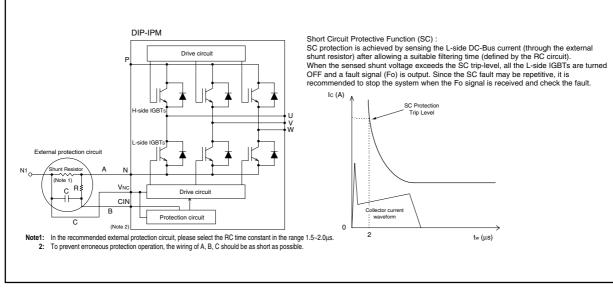




TRANSFER-MOLD TYPE INSULATED TYPE



## Fig. 3 EXTERNAL PART OF THE DIP-IPM PROTECTION CIRCUIT





TRANSFER-MOLD TYPE INSULATED TYPE

### MAXIMUM RATINGS (Tj = 25°C, unless otherwise noted) INVERTER PART

| Symbol     | Parameter                          | Condition                |          | Ratings  | Unit |
|------------|------------------------------------|--------------------------|----------|----------|------|
| Vcc        | Supply voltage                     | Applied between P-N      |          | 450      | V    |
| VCC(surge) | Supply voltage (surge)             | Applied between P-N      |          | 500      | V    |
| VCES       | Collector-emitter voltage          |                          |          | 600      | V    |
| ±lc        | Each IGBT collector current        | Tf = 25°C                |          | 15       | A    |
| ±Іср       | Each IGBT collector current (peak) | Tf = 25°C, less than 1ms |          | 30       | A    |
| Pc         | Collector dissipation              | Tf = 25°C, per 1 chip    |          | 22.2     | W    |
| Tj         | Junction temperature               |                          | (Note 1) | -20~+125 | °C   |

Note 1 : The maximum junction temperature rating of the power chips integrated within the DIP-IPM is 150°C (@  $T_f \le 100^{\circ}C$ ) however, to ensure safe operation of the DIP-IPM, the average junction temperature should be limited to  $T_{j(ave)} \le 125^{\circ}C$  (@  $T_f \le 100^{\circ}C$ ).

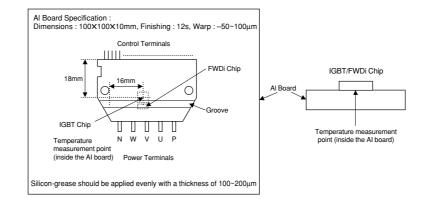
## **CONTROL (PROTECTION) PART**

| Symbol | Parameter                     | Condition                                          | Ratings     | Unit |
|--------|-------------------------------|----------------------------------------------------|-------------|------|
| Vd     | Control supply voltage        | Applied between VP1-VNC, VN1-VNC                   | 20          | V    |
| Vdb    | Control supply voltage        | Applied between VUFB-VUFS, VVFB-VVFS,<br>VWFB-VWFS | 20          | V    |
| VIN    | Input voltage                 | Applied between UP, VP, WP, UN, VN,<br>WN-VNC      | -0.5~VD+0.5 | V    |
| Vfo    | Fault output supply voltage   | Applied between FO-VNC                             | -0.5~VD+0.5 | V    |
| IFO    | Fault output current          | Sink current at Fo terminal                        | 1           | mA   |
| Vsc    | Current sensing input voltage | Applied between CIN-VNC                            | -0.5~VD+0.5 | V    |

### TOTAL SYSTEM

| Symbol    | Parameter                                                                     | Condition                                                                                               | Ratings  | Unit |
|-----------|-------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|----------|------|
| VCC(PROT) | Self protection supply voltage limit<br>(short circuit protection capability) | $V_D = 13.5 \sim 16.5 V$ , Inverter part<br>T <sub>j</sub> = 125°C, non-repetitive, less than 2 $\mu$ s | 400      | v    |
| Tf        | Module case operation temperature                                             | (Note 2)                                                                                                | -20~+100 | 0°   |
| Tstg      | Storage temperature                                                           |                                                                                                         | -40~+125 | °C   |
| Viso      | Isolation voltage                                                             | 60Hz, Sinusoidal, 1 minute,<br>All connected pins to heat-sink plate                                    | 2500     | Vrms |

#### Note 2 : Tf measurement point





## **TRANSFER-MOLD TYPE INSULATED TYPE**

### THERMAL RESISTANCE

| Cumhal           | Devementer               | Condition                           | Limits |      |      | Linit |
|------------------|--------------------------|-------------------------------------|--------|------|------|-------|
| Symbol Parameter |                          | Condition                           |        | Тур. | Max. | Unit  |
| Rth(j-f)Q        | Junction to case thermal | Inverter IGBT part (per 1/6 module) | _      | _    | 4.5  | °C/W  |
| Rth(j-f)F        | resistance (Note 3)      | Inverter FWD part (per 1/6 module)  | _      | _    | 6.5  | °C/W  |

Note 3: Grease with good thermal conductivity should be applied evenly with about +100µm~+200µm on the contacting surface of DIP-IPM and heat-sink.

## ELECTRICAL CHARACTERISTICS (Tj = 25°C, unless otherwise noted) **INVERTER PART**

| Symbol Parameter |                              |                                                    | Condition                          |      | Limits |      |      |
|------------------|------------------------------|----------------------------------------------------|------------------------------------|------|--------|------|------|
| Symbol           | Parameter                    |                                                    | Condition                          |      | Тур.   | Max. | Unit |
|                  | Collector-emitter saturation | VD = VDB = 15V                                     | VD = VDB = 15V IC = 15A, Tj = 25°C |      | 1.45   | 1.95 | V    |
| VCE(sat) voltage |                              | VIN = 5V                                           | IC = 15A, Tj = 125°C               | —    | 1.55   | 2.05 | V    |
| VEC              | FWD forward voltage          | $T_j = 25^{\circ}C, -IC = 15A, VIN = 0V$           |                                    | —    | 1.50   | 2.00 | V    |
| ton              |                              | Vcc = 300V, Vd = Vdb = 15V                         |                                    | 0.60 | 1.20   | 1.80 | μs   |
| trr              |                              |                                                    |                                    | —    | 0.30   | —    | μs   |
| tc(on)           | Switching times              | IC = 15A, Tj = 125°C, VIN = $0 \leftrightarrow 5V$ |                                    | —    | 0.40   | 0.60 | μs   |
| toff             |                              | Inductive load (upper-lov                          | Inductive load (upper-lower arm)   |      | 1.50   | 2.10 | μs   |
| tc(off)          |                              |                                                    |                                    | —    | 0.50   | 0.80 | μs   |
| ICES             | Collector-emitter cut-off    | VCE = VCES                                         | $T_j = 25^{\circ}C$                | _    | _      | 1    | mA   |
| 1020             | current                      | VUE = VUES                                         | Tj = 125°C                         | _    |        | 10   | IIIA |

### **CONTROL (PROTECTION) PART**

| Symbol             | vmbol Parameter              |                                                     | Ca                                             | Condition        |           | Limits |      |      | Unit |
|--------------------|------------------------------|-----------------------------------------------------|------------------------------------------------|------------------|-----------|--------|------|------|------|
| Symbol             | Farameter                    |                                                     | Condition                                      |                  | Min.      | Тур.   | Max. | Unit |      |
|                    |                              | VD = VDB = 15V                                      | VD = VDB = 15V Total of VD                     |                  | NC        | —      | —    | 5.00 |      |
| ID Circuit current | Circuit ourront              | VIN = 5V                                            | VUFB-                                          | VUFS, VVFB-VVFS, | VWFB-VWFS | —      | —    | 0.40 | mA   |
|                    | VD = VDB = 15V               | Total o                                             | f Vp1-VNC, VN1-V                               | NC               | —         | —      | 7.00 | IIIA |      |
|                    |                              | VIN = 0V VUFB-\                                     | /UFS, VVFB-VVFS,                               | VWFB-VWFS        | _         | —      | 0.55 |      |      |
| VFOH               | Fault output voltage         | Vsc = 0V, Fo circuit pull-up to 5V with $10k\Omega$ |                                                | 4.9              | —         | —      | V    |      |      |
| VFOL               | Fault output voltage         | VSC = 1V, IFO = 1mA                                 |                                                | —                | —         | 0.95   | V    |      |      |
| VSC(ref)           | Short circuit trip level     | $T_f = -20 \sim 100^{\circ}C, V_D = 15V$ (Note 4)   |                                                | 0.45             | —         | 0.52   | V    |      |      |
| lin                | Input current                | VIN = 5V                                            | VIN = 5V                                       |                  | 1.0       | 1.5    | 2.0  | mA   |      |
| UVDBt              |                              |                                                     |                                                | Trip level       |           | 10.0   | —    | 12.0 | V    |
| UVDBr              | Control supply under-voltage |                                                     |                                                | Reset level      |           | 10.5   | —    | 12.5 | V    |
| UVDt               | protection                   | 1]≤125 €                                            |                                                | Trip level       |           | 10.3   | —    | 12.5 | V    |
| UVDr               |                              |                                                     |                                                | Reset level      |           | 10.8   | —    | 13.0 | V    |
| tFO                | Fault output pulse width     | CFO = 22nF                                          |                                                |                  | (Note 5)  | 1.0    | 1.8  | _    | ms   |
| Vth(on)            | ON threshold voltage         | Applied between LD MD MD MD Lbs Mb Mb Mb            |                                                | 2.1              | 2.3       | 2.6    | V    |      |      |
| Vth(off)           | OFF threshold voltage        |                                                     | Applied between UP, VP, WP-VNC, UN, VN, WN-VNC |                  |           | 0.8    | 1.4  | 2.1  | V    |

Note 4: Short circuit protection is functioning only for the lower-arms. Please select the external shunt resistance such that the SC trip-level is less than 2.0 times of the current rating.
5: Fault signal is asserted corresponding to a short circuit or lower side control supply under-voltage failure. The fault output pulse width tFO depends on the capacitance value of CFO according to the following approximate equation : CFO = 12.2 × 10<sup>-6</sup> × tFO [F].

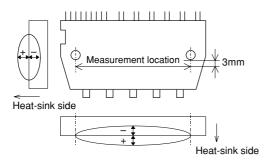


# **TRANSFER-MOLD TYPE INSULATED TYPE**

## MECHANICAL CHARACTERISTICS AND RATINGS

| Deremeter          | Con                                        | Limits   |     |      | Unit |      |
|--------------------|--------------------------------------------|----------|-----|------|------|------|
| Parameter          | Condition                                  |          |     | Тур. | Max. | Unit |
| Mounting torque    | Mounting screw : M3 Recommended : 0.78 N·m |          |     | —    | 0.98 | N∙m  |
| Weight             |                                            |          | —   | 20   | —    | g    |
| Heat-sink flatness |                                            | (Note 6) | -50 | _    | 100  | μm   |

#### Note 6: Measurement point of heat-sink flatness



### **RECOMMENDED OPERATION CONDITIONS**

| Ourseland                                        | Deremeter                                                                                                             |                                                       |                                                  | Reco | mmended | value | 11-14 |
|--------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------|--------------------------------------------------|------|---------|-------|-------|
| Symbol                                           | Parameter                                                                                                             | Condition                                             |                                                  | Min. | Тур.    | Max.  | Unit  |
| Vcc                                              | Supply voltage                                                                                                        | Applied between P-N                                   |                                                  | 0    | 300     | 400   | V     |
| Vd                                               | Control supply voltage                                                                                                | Applied between VP1-VNC, VN1-VN                       | С                                                | 13.5 | 15.0    | 16.5  | V     |
| Vdb                                              | Control supply voltage                                                                                                | Applied between VUFB-VUFS, VVFB                       | -VVFS, VWFB-VWFS                                 | 13.0 | 15.0    | 18.5  | V     |
| $\Delta V$ d, $\Delta V$ db                      | Control supply variation                                                                                              |                                                       |                                                  | -1   | —       | 1     | V/µs  |
| tdead                                            | Arm shoot-through blocking time                                                                                       | For each input signal, Tf ≤ 100°C                     |                                                  |      | —       | _     | μs    |
| fpwm                                             | PWM input frequency                                                                                                   | Tf ≤ 100°C, Tj ≤ 125°C                                |                                                  |      | —       | 20    | kHz   |
|                                                  |                                                                                                                       | VCC = 300V, VD = VDB = 15V,                           | fPWM = 5kHz                                      | —    | —       | 7.5   |       |
| lo                                               | Allowable r.m.s. current $P.F = 0.8$ , sinusoidal output $T_{f} \le 100^{\circ}C$ , $T_{i} \le 125^{\circ}C$ (Note 7) | fPWM = 15kHz                                          | _                                                | _    | 4.8     | Arms  |       |
| PWIN(on)                                         |                                                                                                                       |                                                       | (Note 8)                                         | 0.3  |         | _     |       |
|                                                  |                                                                                                                       | $200 \le VCC \le 350V$ ,<br>$13.5 \le VD \le 16.5V$ , | Below rated current                              | 0.5  | _       | _     |       |
| Allowable minimum input<br>PWIN(off) pulse width | $13.0 \le VDB \le 18.5V,$<br>-20°C $\le Tf \le 100°C,$                                                                | Between rated current and 1.7 times of rated current  | 2.0                                              | _    | _       | μs    |       |
|                                                  |                                                                                                                       | N-line wiring inductance less than<br>10nH (Note 9)   | Between 1.7 times and 2.0 times of rated current | 2.6  | _       | _     |       |
| VNC                                              | VNC variation                                                                                                         | Between VNC-N (including surge)                       |                                                  | -5.0 | _       | 5.0   | V     |

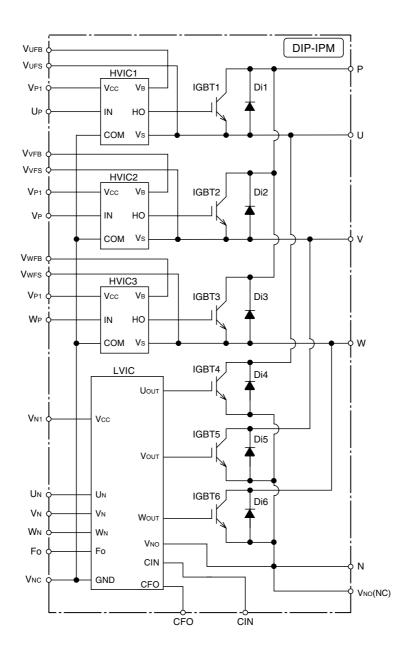
Note 7: The allowable r.m.s. current value depends on the actual application conditions.
8: The input pulse width less than PWIN(on) might make no response.
9: IPM might not work properly or make response for the input signal with OFF pulse width less than PWIN(off). Please refer to Fig.7.



# PS21564-P TRANSFER-MOLD TYPE

INSULATED TYPE

# Fig. 4 THE DIP-IPM INTERNAL CIRCUIT



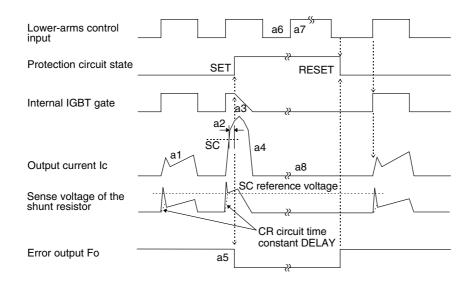


**TRANSFER-MOLD TYPE INSULATED TYPE** 

### Fig. 5 TIMING CHART OF THE DIP-IPM PROTECTIVE FUNCTIONS

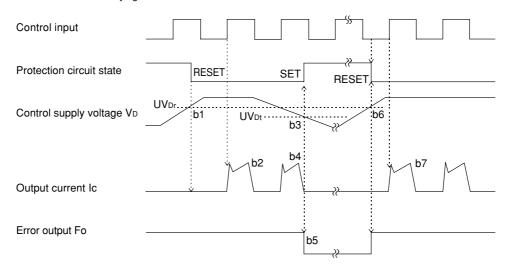
[A] Short-Circuit Protection (Lower-arms only with the external shunt resistor and CR filter)

- a1. Normal operation : IGBT ON and carrying current.
- a2. Short circuit current detection (SC trigger).
- a3. IGBT gate hard interruption.
- a4. IGBT turns OFF.
- a5. FO timer operation starts : The pulse width of the FO signal is set by the external capacitor CFO.
- a6. Input "L" : IGBT OFF. a7. Input "H" : IGBT ON.
- a8. IGBT OFF in spite of input "H".



#### [B] Under-Voltage Protection (Lower-arm, UVD)

- b1. Control supply voltage rises : After the voltage level reaches UVDr, the circuits start to operate when next input is applied.
- b2. Normal operation : IGBT ON and carrying current.
- b3. Under voltage trip (UVDt).
- b4. IGBT OFF in spite of control input condition.
- b5. Fo operation starts.
- b6. Under voltage reset (UVDr).
- b7. Normal operation : IGBT ON and carrying current.

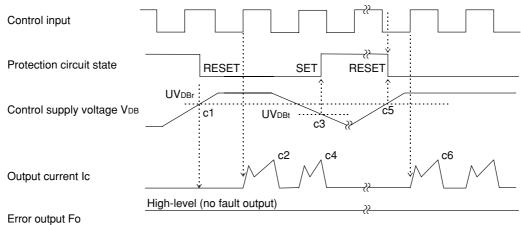




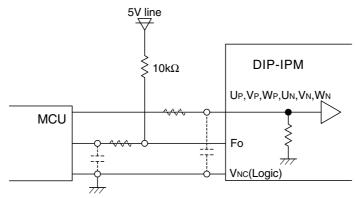
# **TRANSFER-MOLD TYPE INSULATED TYPE**

## [C] Under-Voltage Protection (Upper-arm, UVDB)

- c1. Control supply voltage rises : After the voltage reaches UVDBr, the circuits start to operate when next input is applied. c2. Normal operation : IGBT ON and carrying current.
- c3. Under voltage trip (UVDBt).
- c4. IGBT OFF in spite of control input condition, but there is no Fo signal output.
- c5. Under voltage reset (UVDBr)
- c6. Normal operation : IGBT ON and carrying current.



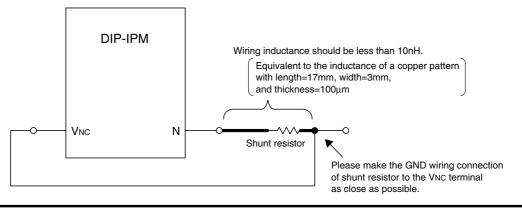
### Fig. 6 RECOMMENDED CPU I/O INTERFACE CIRCUIT



Note : The setting of RC coupling at each input (parts shown dotted) depends on the PWM control scheme and the wiring impedance of the printed circuit board.

The DIP-IPM input section integrates a  $2.5 k\Omega$  (min) pull-down resistor. Therefore, when using an external filtering resistor, pay attention to the turn-on threshold voltage.

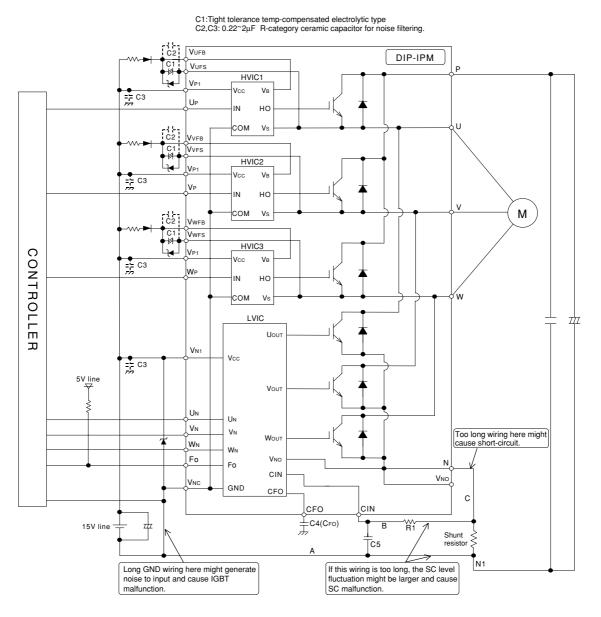
# Fig. 7 WIRING CONNECTION OF SHUNT RESISTOR





TRANSFER-MOLD TYPE INSULATED TYPE

### Fig. 8 TYPICAL DIP-IPM APPLICATION CIRCUIT EXAMPLE



Note 1: To prevent the input signals oscillation, the wiring of each input should be as short as possible. (Less than 2cm)

- 2: By virtue of integrating an application specific type HVIC inside the module, direct coupling to MCU terminals without any opto-coupler or transformer isolation is possible.
- 3: Fo output is open drain type. This signal line should be pulled up to the positive side of the 5V power supply with approximately 10kΩ resistor.
- 4: FO output pulse width is determined by the external capacitor between CFO and VNC terminals (CFO). (Example : CFO = 22 nF  $\rightarrow$  tFO = 1.8 ms (typ.))
- 5: The logic of input signal is high-active. The DIP-IPM input signal section integrates a 2.5kΩ (min) pull-down resistor. Therefore, when using external filtering resistor, care must be taken to satisfy the turn-on threshold voltage requirement.
- 6: To prevent malfunction of protection, the wiring of A, B, C should be as short as possible.
- 7: Please set the C5R1 time constant in the range  $1.5 \sim 2\mu s$ .
- 8: Each capacitor should be located as nearby the pins of the DIP-IPM as possible.
- 9: To prevent surge destruction, the wiring between the smoothing capacitor and the P, N1 pins should be as short as possible. Approximately a 0.1~0.22μF snubber capacitor between the P-N1 pins is recommended.
- 10: Please leave VNO open. (no connect)
- 11: To prevent ICs from surge destruction, it is recommended to insert a Zener diode (24V, 1W) nearby each pair of supply terminals.

